
SERVICE MANUAL

<u>Part Number</u>	<u>Location</u>	<u>Unit Price</u>	<u>Min. Quan.</u>	<u>Description</u>
2328-37	K-57	.25		Relay Bracket
2328-39	K-97	.05	12	Insulation (Relay)
2328-47	K-97	.25		Lamp Socket Bracket (Front & Rear)
2328-65	F-11	.60		Pilot
2328-78	K-57	1.00		Gear & Shaft Assem.
2328-80	K-77	.15	4	Nylon Bushing
2328-88	K-57	.60		Truck Side
2328-92	K-77	.40		Collector Arm & Roller
2328-95	F-81	.15	12	Roller
2328-96	F-81	.05	12	Roller Pin
2328-121	K-87	3.00		Relay
2328-159	K-77	.15		Axle Bearing
2328-170	K-77	.05	12	Collector Insulation
2328-173	K-77	1.50		Collector Assem.
2333-32	B-43	.30		Wheel
2367-55	O-42	2.50		Horn
2367-99	Sub. 2367-198			Collector Arm Rivet
2367-198	O-66	.02	25	Collector Arm Rivet
2550-6	N-97	.30		Window Strip (404)
2550-35	N-97	.15	4	Nameplate (404)
3361-32	O-66	.02	25	Insulated Rivet (Relay)
R-91	N-55	.05	12	Lamp Spring
TC-23	P-61	.02	25	Knuckle Rivet
WS-69	G-62	.02	25	#6 Lockwasher
4 x 1/4"		.02	25	RHST "Z" Revers. Unit Screw
4-40 x 3/16"		.02	25	RH Brushplate Screw
4-40 x 1/4"		.02	25	RH Truck Plate Screw
6 x 5/16"		.02	25	RHST "Z" Cab Screw
6 x 5/16"		.02	25	RHST "Z" Collector Screw
6-32 x 3/16"		.02	25	BH Horn Screw
6-32 x 1/4"	Q-62	.02	25	RH Relay Bracket
6-32 x 1/2"	Q-62	.02	25	RH Motor Mtg. Screw